



Nov. 5, 2009

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Koch Industries Subsidiaries Honored by Wildlife Habitat Council
Flint Hills Resources and INVISTA nominated for three WHC awards

WICHITA, KAN. — Flint Hills Resources, LP sites in Minnesota and Illinois and an INVISTA S.à r.l. site in South Carolina are among the finalists for Wildlife Habitat Council awards for their contributions to wildlife habitat conservation and education.

Winners will be announced at the organization's 21st annual symposium, Nov. 9 – 10 in Baltimore.

"We are very proud of the employees who have given much time and hard work to make the programs at our sites models of wildlife habitat conservation," said Jim Mahoney, executive vice president of operations excellence and compliance for Koch Industries, Inc. "That Koch companies have three finalists for these awards is a testament to their commitment to the environment. We believe these sites are advancing environmental stewardship and education."

Flint Hills Resources' refinery in Rosemount, Minn., is one nominee for the Corporate Habitat of the Year award, which recognizes meaningful wildlife habitat management programs, including environmental education programs. The company's Joliet, Ill., site was nominated for the Corporate Lands for Learning™ award that recognizes outstanding environmental education, stewardship and voluntary employee efforts.

INVISTA's Camden, S.C., site is a finalist for the organization's Wings Over Wetlands award. In conjunction with Ducks Unlimited, Inc., this new award recognizes successful creation and protection of wetland habitat for waterfowl and other migratory birds.

Additionally, INVISTA's Victoria, Texas, site nominated INVISTA Wetlands educator John Snyder for the Wildlife Habitat Council's Community Partner of the Year award for his leadership of its Corporate Lands for Learning™ certified wetland education program. The award recognizes an organization or individual for making a significant contribution and lasting impact on a corporate site's wildlife habitat enhancement programs through hands-on environmental awareness and activities. Snyder, an employee of the Victoria Independent School District, is a full-time resource at the INVISTA Wetlands whose position is funded in part by INVISTA.

At the symposium, WHC will also recognize these sites that have achieved recertification in 2009: INVISTA sites in Camden, S.C.; Victoria, Texas; and Waynesboro, Va.; and Flint Hills Resources in Corpus Christi, Texas; Joliet, Ill.; and Rosemount, Minn.

These sites are among 10 Koch company sites that have earned accreditation by Wildlife Habitat Council. In addition to sites already named, other Koch company Wildlife Habitat Council certified sites are Georgia-Pacific in Rincon, Ga.; and Monticello and Leaf River, Miss.; and Matador Cattle Company's Beaverhead Ranch in Montana (the first ranch to receive WHC certification).

Based in Wichita, Koch Industries, Inc. owns a diverse group of companies involved in refining and chemicals; process and pollution control equipment and technologies; minerals; fertilizers; polymers and fibers; commodity and financial trading and services; and forest and consumer products. Koch companies have a presence in nearly 60 countries and about 70,000 employees. Koch Industries is one of the largest private companies in America according to Forbes magazine. More at www.kochind.com.

Flint Hills Resources, LLC, through its subsidiaries, is a leading refining and petrochemical company based in Wichita, Kan. Flint Hills Resources has completed capital expansions and acquisitions worth more than \$4.6 billion since 2002. The company employs about 3,500. More at www.fhr.com

INVISTA B.V. and its subsidiaries are among the world's largest integrated producers of polymers and fibers, primarily for nylon, spandex and polyester applications. With a business presence in more than 20 countries, INVISTA's global businesses deliver exceptional value for their customers through technology innovations, market insights and a powerful portfolio of global trademarks including: ANTRON®, COOLMAX®, CORDURA®, LYCRA®, POLARGUARD®, POLYSHIELD®, POLYCLEAR®, SOLARMAX®, STAINMASTER®, and THERMOLITE®. More at www.invista.com